

**NO MERCY 5**  
**SINGLE VANS, SUV, MINI TRUCK**

**Any frame plating or frame stuffing will be an automatic load. There will no be a compromise to fix it.**

**ALL RUST REPAIR MUST BE PRE-APPROVED OR MEET THE FOLLOWING REQUIREMENTS:**  
**A MAXIMUM OF 18-20 GAUGE SHEET METAL OR OEM FLOOR MAY BE USED. MAY OVERLAP PAST RUSTED AREA 1-INCH ONLY. RUST REPAIR IS MEANT TO RESTORE CAR TO OEM, NOT STRENGTHEN. IF DEEMED EXCESSIVE IT WILL BE REMOVED.**

**All vans mini trucks or SUV get 4 total 4" x 4" fix it plates anywhere on unibody/ frame. Nothing can be inside frame in any fashion. Plates must start 1 full inch apart but you are allowed a half inch bead of weld all the way around plates. Fix it plates may be parallelogram in orientation but must be exactly 4" top to bottom and side to side with the two furthestmost points 7" exactly apart.**

**Reminder you also get 2 locations front bumper to core support 3 loops twisted and 2 locations rear bumper to tail light panel 3 loops twisted.**

**GENERAL**

*THIS CLASS IS TO REMAIN STOCK UNLESS OTHERWISE SPECIFIED IN RULES*

- 1. Must be 2WD, if 4WD must remove either front or rear driveshaft, your choice.*
- 2. 4cyl and 6 cyl engines permitted. May swap.*

**\*\*\*\* MID SIZE TRUCKS AND SUV, MAY RUN MAKE MODEL SPECIFIC DIRECT BOLT FACTORY V8 ENGINES. NO CROSS BREEDING ACROSS PLATFORMS. YOU MAY CARB SWAP. TO BE CLEAR THE ENGINE IN THE CAR MUST BE A FACTORY OPTION FOR THAT SPECIFIC MAKE AND MODEL TRUCK OR SUV.**

- 3. Compact trucks can only be 2 door or extended cab. 4 door trucks are permitted*
- 4. No suburbans*
- 5. Aluminum Radiators are permitted but must be in factory location within rad support.*

**MINI TRUCK**

*Any small truck under half ton, 2 wheel drive or 4 wd with driveshaft removed.*

**SUV**

*Any small mid size SUV using only 2WD must be. No open jeeps of full size SUV such as Tahoes, yukons, suburbans, expeditions etc.*

**Mini Van**

*Any 4 or 6 cyl van. No full size vans,  
Engine tranny*

- 1. Any make or model provided same cylinder size is used.*
- 2. Motor mounts may be welded.*
- 3. NO PROTECTORS*

4. No tranny braces. Factory rubber mount for transmission crossmember.

### **BODY**

1. All door seams can be welded 5" on 5" off including tailgate.
2. Drivers door can be welded solid. For safety you are permitted a door plate but cannot extend further than 3" over front and back seams of front door. Drivers side only.
3. Truck cabs must be welded with 3" strapping to truck bed.
4. BODY CREASING IS ALLOWED!!!!!! Quarter panels must remain upright
5. Hood can be secured in 6 spots by either chain or bolted using 2"x 2" angle iron. 6 inch long max. MAX 1/2" bolts one bolt per location. Angle iron can only be mounted on fender and hood.
6. No all thread, may not use core support as spot to secure hood. 12" x 12" minimum holes in hood for inspection.
7. Body mounts must remain stock
8. IN CORE SUPPORT AREA, EITHER ON THE FRONT OR BACK SIDE OF THE CORE SUPPORT, YOU MAY HAVE 1/8" RAD GUARD OR EXPANDED METAL. THIS RAD GUARED OR EXPANDED METAL MUST ONLY BE IN CORE SUPPORT OPENING AREA AND MUST BE A FULL IN APART FROM THE FRAME RAILS. EXPANDED METAL OR RAD GUARD CAN ONLY BE ATTACHED IN 6 LOCATIONS WITH A MAX OF 3/8" BOLTS. THESE BOLTS CAN BE NO LONGER THAN 2".
9. NO FRONT OR REAR WINDOW VISORS

### **FRAME**

1. No welding on frame, exception bumper mounting. NO PLATING, PINNING, FORMING or frame or unibody.
2. Shortening- When mounting bumper on a van only, you may shorten to the front edge of the factory core support. No further. SUV and Trucks can only trim the front edge for a straight vertical surface to mount bumper.

### **SUSPENSION AND STEERING**

1. All suspension parts must remain stock. Suspension must travel. NO SOLID SUSPENSION
2. No leaf spring conversions and no homemade or aftermarket leaf packs. Factory Leaf sprung vehicles get 2 aftermarket leaf clamps per leaf pack. 2" x 4" x 1/4" max, 2 bolts 1/2" max and 3" max length
3. Tie rods may be reinforced.
4. AFTERMARKET STEERING COLUMNS PERMITTED

### **TIRES AND WHEELS**

1. Weld in centers permitted. Valve stem protectors permitted.
2. Any tire NO SOLID WHEELS, NO BEADLOCKS,
3. You are permitted a 2" lip protector max

## **REARENDS**

1. Rear ends must remain stock for that vehicle. Can be welded. No bracing.

2. NO SLIDER DRIVESHAFTS.

ALL hitches must be removed.

3. THE REAR END MAY BE CHAINED IN TWO SPOTS TO HOLD REAR END IN. 3/8" CHAIN ONLY. NO WELDING. BOLT ONLY.

## **BUMPERS**

1. **Max thickness of bumpers 3/16"**. Any OEM front of rear bumper. MAY be seam welded, NO LOADING. 2" diameter inspection hold on end caps. SMW mighty mini and light bumpers BUMPERS PERMITTED, no heavy's. DEC, ADEPT no gusset bumpers are permitted. B and B Adept with point are permitted but point must taper over 32" and only be 3" from flat front with no gussets.

2. **YOU MAY ALSO CHOOSE TO RUN A BASIC 4"x4" 1/4" or 2"x6" MaX STOCK AS BUMPER but absolutely NO POINT PERMITTED.** If running square tubing the end caps must be tapered front to back at a 45 degree angle and capped.

Front and rear bumper height, minimum 16", maximum 22", measured to bottom of bumper.

3. BUMPERS MAY BE HARDNOSED, NO SHOCKS INSIDE FRAME. YOU MAY USE 2"x2" SQUARE TUBING 10" LONG ON OUTSIDE OF FRAME FOR MOUNTING BUMPER. OPTION 2 FOR MOUNTING WOULD BE X 4" X 10" LONG STRAP OF FLAT STOCK. THIS BUMPER BRACKET MUST BE ON ONE OF THE FOUR OUTSIDES OF THE FRAME, ENGINE FACING, TOP WHEEL FACING, OR BOTTOM, CHOOSE ONE AND ONE ONLY.

4. WE DON'T WANT BUMPERS TO COME OFF. FROM HOOD TO BUMPER IN 2 SPOTS A BRAIDED PICE OF NINE WIRE MAY GO AROUND BUMPER THROUGH HOOD AND CORE SUPPORT. MAY NOT BE CRISS CROSSED.

## **CAGE**

1. 4 point cage recommended but not mandatory.

2. Side bars cannot extend greater than 10" past front door seam.

3. MAX of 4"x 4" or 2" x 6".

4. Gas tank protector permitted, No greater than 28" wide and no greater than 3"x3" square tubing. **Gas tank protector cannot extend more than 32" past the rear seat bar**

**In no case is the gas tank protector allowed to extend past the front edge of the rear axle.**

MINI TRUCKS MUST MOUNT GAS TANK IN BED OF TRUCK AGAINST CAB AND TIGHTLY SECURED.

5. FRONT WINDOW BAR RECOMMENDED. HALO PERMITTED NO ADDITIONAL BANDING, WIRING, CORD, CHAINING UNLESS SPECIFIED.

6. aftermarket shifters are permitted. No shifter protectors.

**ABSOLUTELY NO STOCK OR OEM REPLACEMENT FUEL TANKS. MUST BE A PRESSURE TEST AFTERMARKET TANK.**

**For rules questions and interpretations call John Shipley at 513-907-6643. Please allow 24 hours for a response.**